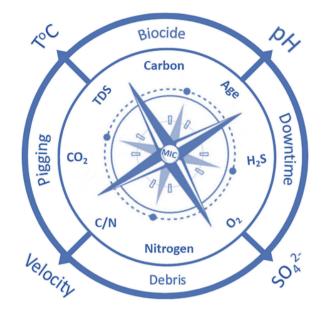


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Corrosion Modeling Software and Corrosion Prediction
Software Series

## MIC-Compass®: Modeling and Prediction of Microbiologically Influenced Corrosion in Oil and Gas Pipelines

High-Value Software Solutions to Costly Corrosion Version 1.02



Anytime Anywhere Any Device Any OS

No USB dongles No installation No Browser Plug-ins

Contact Us for Licensing Details

Why WebCorr | Performance Guarantee | Unparalleled Functionality | Unmatched Usability | Any Device Any OS | Free Training & Support | CorrCompass

## **Overview of MIC-Compass**

MIC-Compass is the only device and OS independent software tool on the market for the prediction and modeling of microbiologically influenced corrosion (MIC) in oil and gas pipelines. Pipeline engineers, consultants, operation personnel, maintenance and inspection engineers can quickly assess the MIC risk, identify the dominating corrosion process in the pipeline (be it MIC or other types of corrosion such as CO2 corrosion, H2S corrosion, CO2-H2S mixed corrosion, and oxygen corrosion), and determine the corrosion rates under the prevailing operating conditions. MIC-Compass works on any device running any OS without the need to install or download anything.

The presence of bacteria in the water/deposit samples collected from a pipeline does not necessarily mean that MIC will occur in the pipeline and the absence of bacteria in the water/deposit samples doe not necessarily mean that MIC will not occur in the pipeline. There is no single factor that can trigger the initiation of MIC. The initiation and the growth rate of MIC are determined by a number of factors working in synergy:

- operating temperature
- in-situ pH
- liquid velocity
- oxygen content
- · sulphate content
- total dissolved solids (TDS)

- total carbon from fatty acids
- nitrogen content
- biocide
- debris/deposit
- pigging frequency
- operation and maintenance

Figures below demonstrate the operation of MIC-Compass. MIC-Compass has a built-in *in-siu* pH calculator that determines the *in-situ* pH under the prevailing operating temperature and pressure. The pH reported from water analysis conducted by testing labs at room temperature and pressure is not the "*in-situ*" pH. It is the "*in-situ*" pH that matters in MIC and other types of corrosion such as CO2 corrosion in the oil and gas pipeline.

Pipeline Name/ID	ABC Pipeline XL 123			Date	
		Des	ign Data		
Pipe Length	km	120.000	Operating Pressure at Inlet	bar	50.00
Pipe ID	m	0.386	Operating Pressure at Outlet	bar	40.00
Remaining Pipe Wall Thickness	mm	10.000	Operating Temperature at Inlet	°C	48.00
Pipe Age	years	15.00	Operating Temperature at Outlet	°C	25.00
		Flo	ow Data		
Gas Flow Rate	MMSm³/d	4.0000	CO <sub>2</sub> in Gas	%mole	0.600
Oil/Condensate	m³/d	400.0000	H <sub>2</sub> S in Gas	%mole	0.000
Oil/Condensate Density	kg/m³	780.000	Glycol Injection Rate	kg/d	0.000
Total Water at Inlet	m³/d	20.0000	Gas Gravity vs Air	0.5 ~ 1.0	0.700
Water Density	kg/m³	1024.000	Compressibility of Gas	0~1.0	0.900
		Wate	er Analysis		
Iron, Fe <sup>2+</sup>	ppm	О	Dissolved O <sub>2</sub>	ppm	0.500
Calcium, Ca <sup>2+</sup>	ppm	4,800	Sulphate, SO <sub>4</sub> <sup>2-</sup>	ppm	50
Magnesium, Mg <sup>2+</sup>	ppm	0	Strontium, Sr <sup>2+</sup>	ppm	0
Sodium, Na <sup>+</sup>	ppm	0	Bicarbonate, HCO <sub>3</sub> -	ppm	49
Chloride, Cl	ppm	10,000	All Organic Acids (HAc+Ac <sup>-</sup> )	ppm	100
Potassium, K <sup>+</sup>	ppm	0	Total Carbon from Fatty Acids	ppm	40
Barium, Ba <sup>2+</sup>	ppm	0	Nitrogen (as utilizable N)	ppm	10
		Otl	ner Data		
Biocide in Chemical Injection		Not used 💉	Presence of Debris on Pipe Bottom	Yes/No	Yes
Pigging Frequency		3 years	Total Downtime Todate	days	15
		Predic	tion Results		
MIC Rate (mm/y) vs. Pipeline Length (km)		km)	in-situ pH	рН	5.27
0.900			Liquid Velocity	m/s	3.547
0.800			Max. MIC Rate	mm/y	0.799
0.700			Corrosion Dominating Process  Max. MIC Rate	mm/y	0.799
			MIC Risk in the Pipeline	High	0.755
0.600					
0.500			Cont Apply		
0.400			Spot Analys		50,000
0.300			Spot Location (KP)	km	60.000
0.200			Temperature	°C	36.50
0.100			Liquid Velocity	m/s	3.55
0.000 22.000 44.000 66	5.000 88.000	110.000 132.000		рН	5.27
	20.000		TDS	ppm	15,000
			Sulphate, SO <sub>4</sub> <sup>2-</sup>	ppm	50
			Predicted MIC Rate	mm/y	0.799

Figure 1 MIC-Compass Predicts the MIC risk and the corrosion rate in oil and gas pipelines

Based on the users' inputs on the prevailing operating conditions, MIC-Compass assesses the critical conditions for microbiologically influenced corrosion and determines the dominating corrosion process in the pipeline. The prediction results include the following:

- in-situ pH
- liquid velocity
- the maximum growth rate for microbiologically influenced corrosion

- the dominating corrosion process (MIC, CO2 corrosion, H2S corrosion, CO2-H2S mixed corrosion, O2 corrosion)
- the maximum corrosion rate for the identified dominating corrosion process
- the MIC risk ranking (very high, high, moderate, low, no risk)
- a chart showing MIC growth profile along the pipeline length

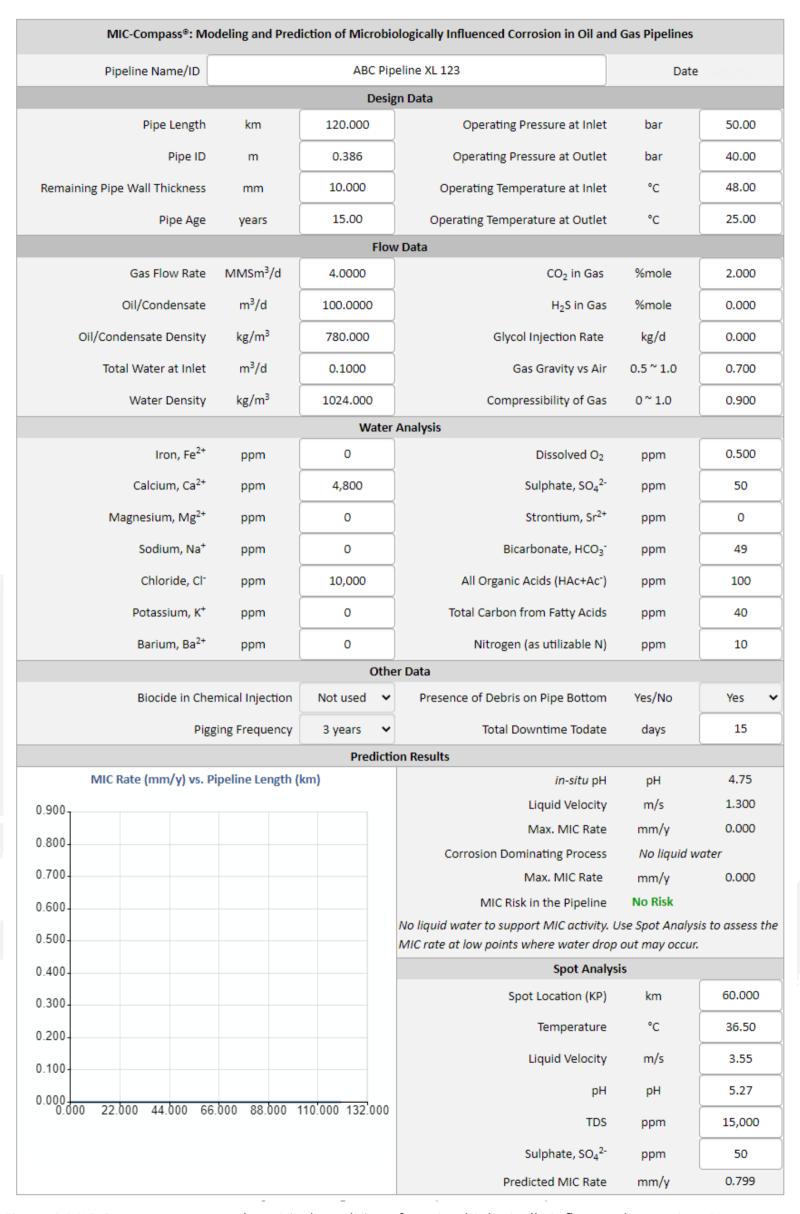


Figure 2 MIC-Compass assesses the critical conditions for microbiologically influenced corrosion. No water, no corrosion!

Using the "Spot Analysis" function, users can quickly assess the MIC rate at low points along a pipeline where water drop out may occur. Under the prevailing operating conditions in Figure 2 above, liquid water is generally not expected in the pipeline as the gas phase is under-saturated with water. However, at river crossings or some low points along the pipeline length, water drop out may occur. MIC-Compass gives users the power to assess the what-if scenarios.

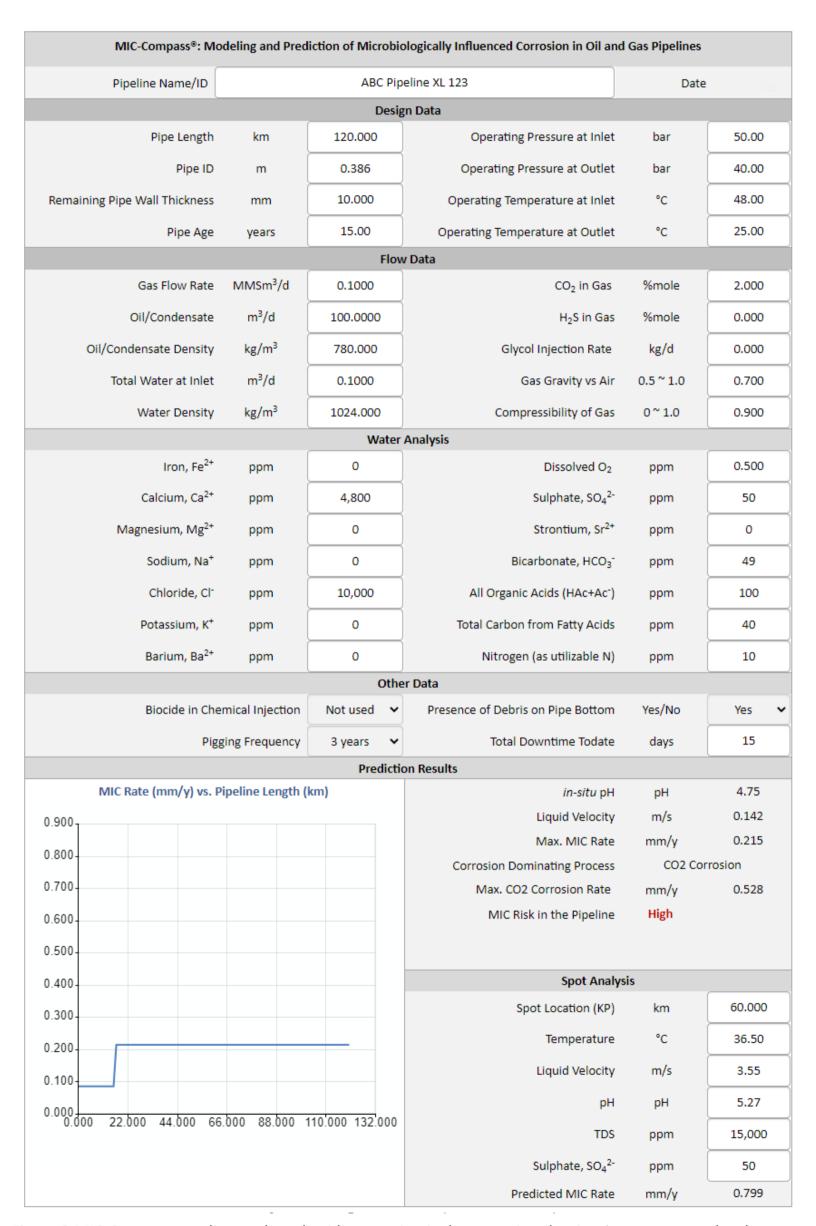


Figure 3 MIC-Compass predicts carbon dioxide corrosion is the corrosion dominating process under the prevailing operating conditions.

Under the prevailing operating conditions in Figure 3, MIC-Compass identifies CO2 corrosion as the dominating corrosion process and the maximum CO2 corrosion rate in the pipeline is 0.528 mm/y while the MIC growth rate is predicted to be 0.215 mm/y. The spot analysis at the user selected pipeline location gives a MIC growth rate of 0.799 mm/y.

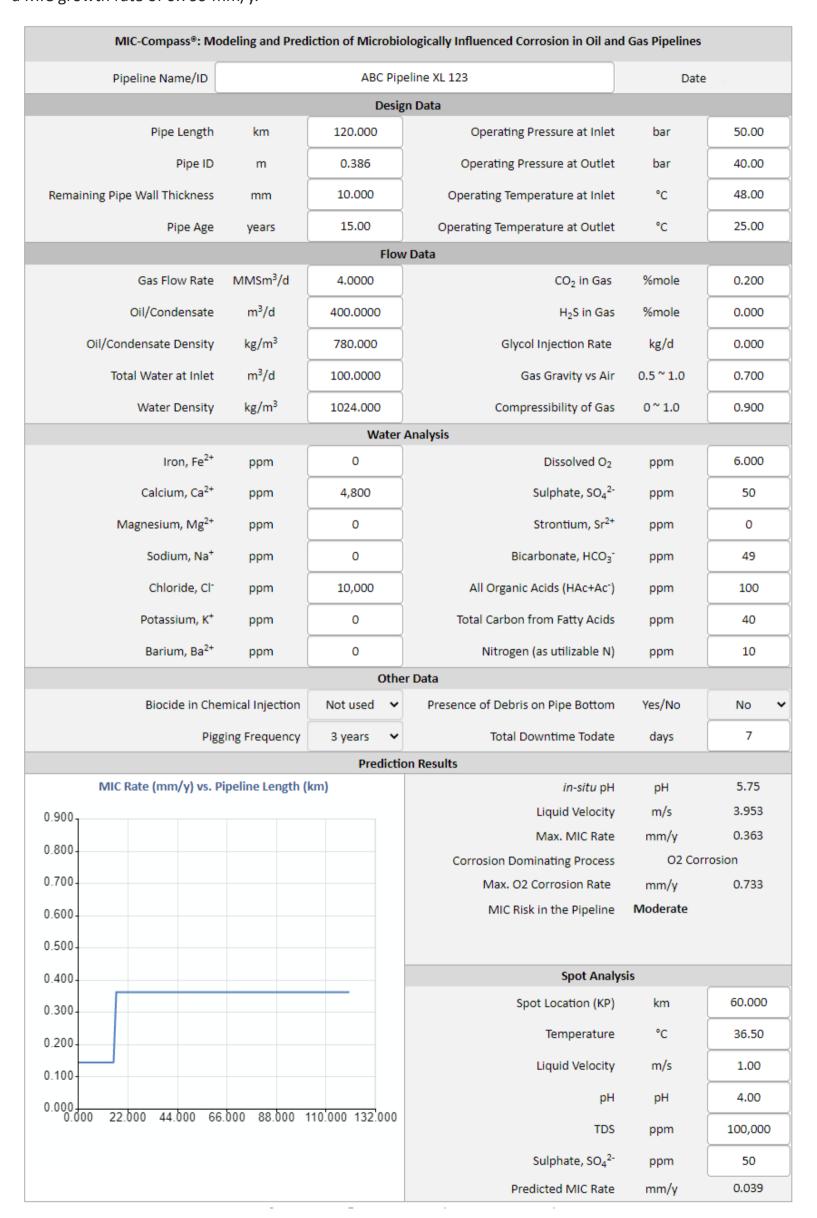


Figure 4 MIC-Compass predicts oxygen corrosion is the corrosion dominating process under the prevailing operating conditions.

Under the prevailing operating conditions in Figure 4 above, MIC-Compass identifies oxygen corrosion as the dominating corrosion process and the maximum O2 corrosion rate is 0.733 mm/y while the maximum MIC

growth rate is 0.363 mm/y.

MIC-Compass is a powerful software tool for internal corrosion direct assessment and pipeline integrity management. Both prevailing and historical pipeline operating data can be used to model and predict the growth rates of microbiologically influenced corrosion and other corrosion mechanisms (CO2 corrosion, H2S corrosion, CO2-H2S mixed corrosion, O2 corrosion) in the pipelines.

Click here to contact us for licensing details and experience the power of MIC-Compass.

MIC-Compass, giving you the right directions in the modeling and prediction of Microbiologically Influenced Corrosion.

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