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CP-Compass®: Cathodic Protection Design, Verification & Assessment





Version 9.18

CP-Compass has the following standalone modules:

- · CP-Compass-Underground pipeline
- CP-Compass-Submarine pipeline
- CP-Compass-Platform
- CP-Compass-FPSO
- CP-Compass-Well casing
- · CP-Compass-Jetty pile
- CP-Compass-Storage tanks
- CP-Compass-Concrete structure
- CP-Compass-Condensers & heat exchanger
- CP-Compass-Customized for special need

Design calculations in CP-Compass modules are in compliance with internationally accepted codes and standards: AS 2239; AS 2832; BS EN ISO 12696; BS EN 12473; BS ISO 15589; DNV-RP-B401; DNV-RP-F103; NACE SP0169; NACE SP0176.

Our NACE certified Corrosion Specialist will review and endorse all CP designs based on CP-Compass at no charge to licensed users.

Unparalleled Functionality: CP-Compass is not just for CP design and verification of CP design calculations by 3rd party contractors, it also gives you tools to predict the corrosion rate of the structure WHEN CP IS ON! Refer to the screen shot below for details.

Unmatched Usability: CP-Compass was designed with the user in mind. Experience the industry's first cross-platform and device-independent Cathodic Protection Design, Verification and Assessment application on your iPads, tablets, smart phones, notebooks and desktops, at any time and anywhere, in the office or in the field. No installation files to download, no browser plug-ins required, no USB dongles to carry around, and no license keys to transfer from one PC to another. **CP-Compass simply works on any device running any OS**. All you need is an internet browser.

A Brief Overview of CP-Compass-Underground pipeline

Culvai	nic Anode CP	ICC	i conc	osion Rate Tools About	
	Design Calculation	on for	Galvanic Ano	de Cathodic Protection of Buried Pipe	lines
Client:	ABC Company	PO#20170 1/25/201			
Project:	XYZ Pipeline Cath				
	Design Life,	, yrs	20	Anode Material	Zn
Steel Grade Pipe OD, mm		API X65 Anode Potential 273.10 Driving Voltage		-1.10 V(CSE) 0.250 V	
	25,739 m2 Anode Diameter (packaged), mm 5% Anode Weight (Bare), kg		152 14.500		
Co					
	1,500	Anode Consumption Rate, kg/A-y Current Efficiency	10.76 0.90		
Design (22.0				
Prot	-0.850 Utilization Factor		0.85		
	ì	CP C	urrent and And	ode Weight Requirements	
	CP Current Requi	ired	28.313 A	Total Anode Weight Required	7,965 kg
				Number of Anode by Wieght	549.3
	Anod	de Cur	rent Output	Vertical Installation	
An	ode to Earth Resista	nce	5.242 Ω	Anode Current Output	47.696 mA
	Anode Burial De	pth	200 cm	Number of Anode by Current	593.6
Nur	mber of Anode Selec	ted	594	Anode Life Calculation	22 yrs

CP-Compass.Pipeline, Version 9.18, © 1995 ~ 2018 WebCorr Corrosion Consulting Services, Singapore

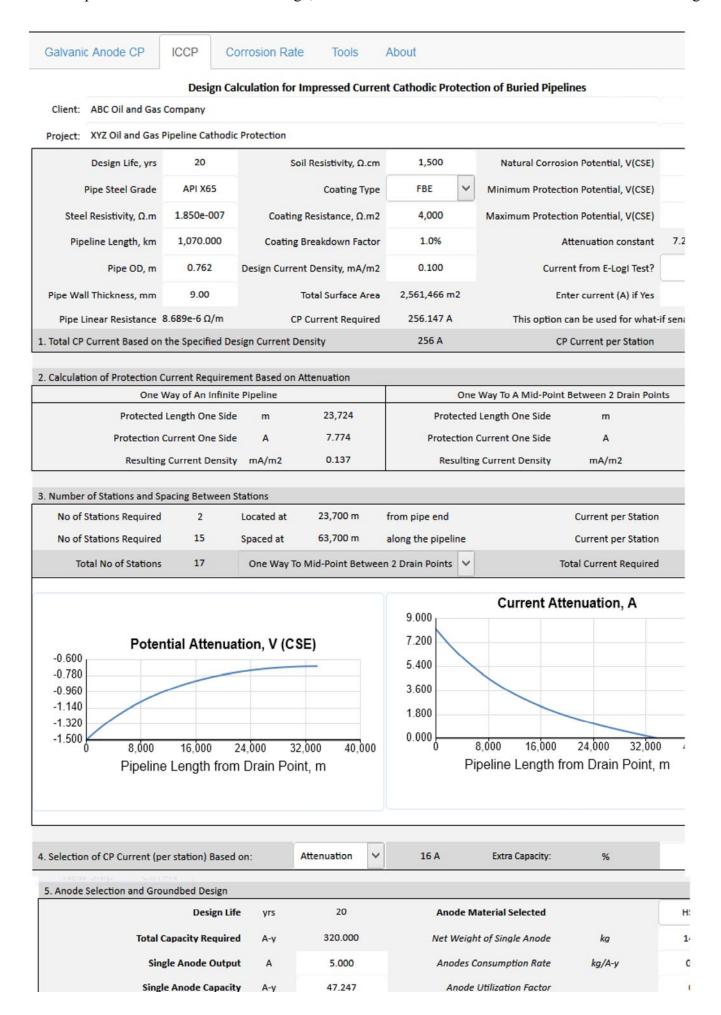
Galvanic Anode CP Design and Verification

With CP-Compass, designing a galvanic anode CP system or verifying a CP design by a 3rd party contractor is as easy as 1-2-3:

- 1. Enter the design parameters (items in the above screen shot).
- 2. Choose the anode from the dropdown list.
- 3. The number of anode required, the the anode life, and system design life are automatically determined and verified.

Impressed Current CP Design and Verification

Impressed Current CP design and verification are shown in the screen shot below:



http://www.corrosionclinic.com/CP-Compass.htm

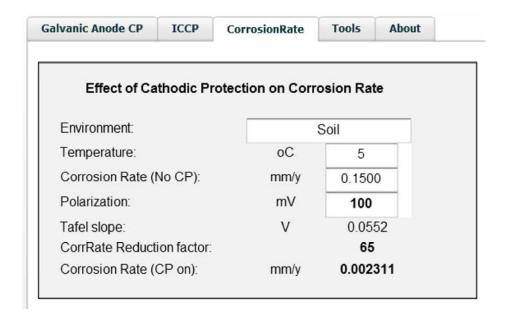
Number of Anode Required	6.77		The number of anodes sele	ected meets the design life
Number of Anodes Selected:	7	Current Output:	16.536 A System Life: 2	1 yrs
Shallow Anode Groundbed	Design	Vertical V	Deep Well Anod	e Groundbed Design
Anode Length (incl. backfill)	cm	243.84	Groundbed Diameter	cm
Anode Diameter (incl. backfill)	cm	30.48	Coke Consumption Rate	kg/A-y
Anode Spacing	cm	500.00	Coke Utilization Factor	
Anode Burial Depth	cm	200.00	Coke Length by Consumption	m
Single Anode Resistance	Ω	3.093	Coke Length by Current Limit	m
Groundbed Resistance	Ω	0.650	Coke Column Length Selected	m
Pipe Resistance to Earth	Ω	0.061	Anode Spacing	cm
Cable Resistance per km 0	Ω/km	0.833	Groundbed Drilling Depth	m
Cable Length	m	150	Pipe Resistance to Earth	Ω
Cable Resistance	Ω	0.125	Groundbed Resistance	Ω
Total Circuit Resistance	Ω	0.836	Total Circuit Resistance	Ω
Rectifier Output Rating	g		Rectifier (Output Rating
Back Voltage	V	2.000	Back Voltage	V
TR Voltage Output Rating	V	16	TR Voltage Output Rating	V
TR Current Output Rating	Α	17	TR Current Output Rating	A
ation Distance of Anode Groundbed from	Pineline			
100%		ercent of Vo	Itage Rise Inside Distance X	
		Percent of Vo	Itage Rise Inside Distance X	
94%		Percent of Vo	Itage Rise Inside Distance X	
100% 94% 88% 82%		100	Itage Rise Inside Distance X 150 200 250 from anode groundbed, m	300 350
100% 94% 88% 82% 76%	50	100	150 200 250	
100% 94% 88% 82% 76% 70%	50	100 Distance 1	150 200 250 from anode groundbed, m	300 350
100% 94% 88% 76% 70% Distance from the Anode Gro	50 Soundbed m anode	100 Distance t	150 200 250 from anode groundbed, m	300 350 This is the minim

CP-Compass.Pipeline, Version 9.18, © 1995 ~ 2018 WebCorr Corrosion Consulting Services, Singapore

Current and potential attenuation are calculated automatically to give you the most realistic estimation of the number of anode groundbeds required (see plots under Section 3 above).

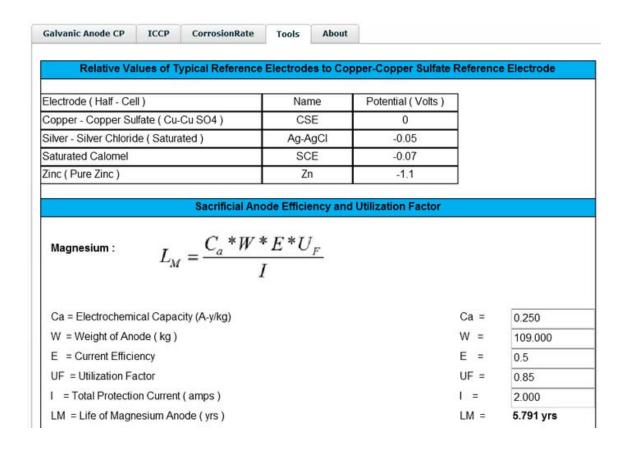
The separation distance between the anode groundbed and the structure is automatically optimized based on the user specified acceptable voltage drop (see plot under Section 6).

The corrosion rate of the structure when CP is on can be calculated based on the polarization measurements, as shown in the screen shot below:



This unique function not found in any other CP design softwares allows users of CP-Compass to assess the degree of CP protection on an exiting structure based on the CP survey results (the polarization data). It also allows the designer to set the CP criteria (e.g., 100 mV or 150 mV) to meet the corrosion rate target when CP is on.

The "Tools" menu in CP-Compass allows users to perform design calculations for any CP system for any structure.



CP-Compass, giving you the right directions in the design and operation of cathodic protection.

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